

Fitting Instructions

Revo B9 2.0T Downpipe

Fitting Difficulty



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Downpipe Gaskets	2
M8 Bolts	3
M8 Nuts	7

Recommended Tools

Tools	Size
Sockets	7mm
Ratchet	
Ratchet Extension	
Torx Bits	T25
Spanner	12, 15mm
Lambda Socket	22mm



Before starting, please ensure that the battery is disconnected and the engine is cool. Engine temperatures can remain high for a substantial amount of time after use.

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Installation was performed on a UK-spec. B9 A4. Installation on other vehicles will be similar but may not be exact

- 1 Release bonnet and raise. Remove bonnet release handle from the slam panel by pressing in the release catch at the 12 o'clock position.
Note – do not close bonnet without refitting the release handle.



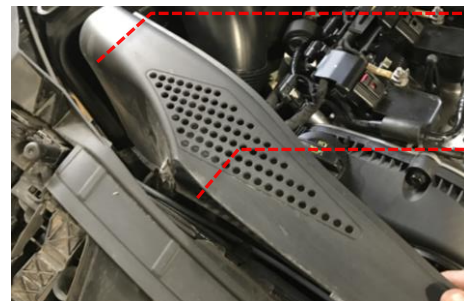
- 2 Remove the slam panel by unclipping along the front edge and then sliding it out from under the front air scoop.



- 3 Remove the (2) T25 bolts from the intake ducting.



- 4 Unclip the intake ducting along the front edge and pull free from the airbox.



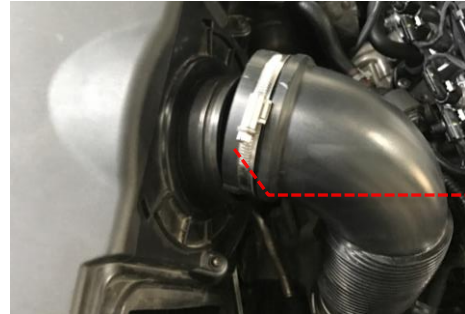
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- Using a 7mm socket, loosen the hose clamp on the intake hose where it enters the airbox and remove.



- Remove the vacuum line attached to the intake hose by pulling gently. Take care not to damage this line.



- Loosen the hose clamp where the intake hose goes on to the turbo and pull the hose free.
NOTE – use a clean rag to put inside the turbo inlet to prevent any tools/fasteners/debris getting in to the turbo.



- With the intake hose removed the stock airbox can be removed by pulling it firmly upwards to release it from its (3) rubber mounts.



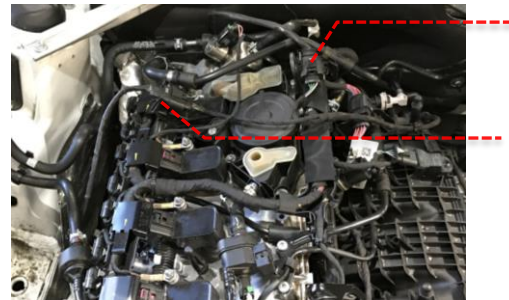
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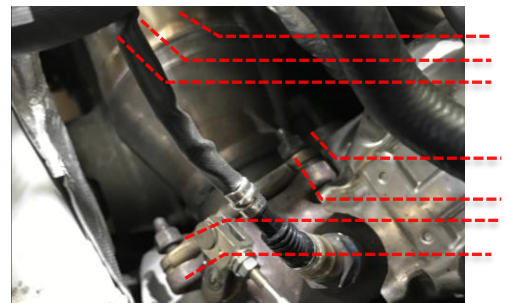
- 9 Remove the engine cover and disconnect the (2) Lambda sensor multiplugs by squeezing the tab and pulling apart. The front lambda sensor can be pulled free from its bracket on the engine, and the rear sensor can be removed by squeezing the tab to remove from the engine.



- 10 Using a 22mm Lambda sensor socket, carefully remove the (2) lambda sensors from the exhaust system, one from the exhaust manifold and the other from the rear of the OE downpipe. NOTE – a 22mm open-ended spanner may be used instead of a lambda socket.



- 11 With the lambda sensors out of the way, remove the (4) 15mm nuts holding the downpipe to the exhaust manifold. Next remove the (3) 12mm nuts at the rear of the downpipe securing it to the remainder of the exhaust system. Once all nuts are removed, carefully remove the OE downpipe and gaskets from the vehicle and place out of the work area.



- 12 Take your new Revo downpipe and new gaskets and place in to the vehicle. The lambda sensor boss should be at the rear and in the 3 o'clock position (see photo to right). Tighten the (4) nuts at the front and the (3) nuts at the rear of the downpipe.



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- 13 Refit all remaining OE parts back to vehicle. Reinstallation is the reverse of removal. Follow any factory torque specification during reinstallation of OE parts. Check all sensors are reconnected. Also check bonnet release handle is refitted. Test drive the vehicle to ensure no leaks/part interference during operation. Your installation is now complete!